

BWS P/N:40962301 REV:2



OPERATOR'S MANUAL

MODEL 45DD3X 8-121A

MAY 2019

45DD3X

ELEVATION
SCALE 1 / 75

45 FT. NUCLEAR TRAILER, 3 AXLE, CASK 8-12

NOTE: ALL DIMENSIONS ARE LOADED AND NOMINAL.

www.bwstrailers.com
toll free 888.896.5777



ISO 9001:2015
CERTIFIED

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INTRODUCTION

The BWS product you have just taken delivery of has been carefully designed and built for easy, low maintenance, reliable operation that meets the requirements of a shrewd transportation industry.

We take this opportunity to thank you for choosing BWS Manufacturing Ltd, and your interest in continued safety and reliable operation of this equipment through its' dealer and service network abroad. BWS trailers require that you and anyone else who will be operating or maintaining the trailer, read this manual carefully and understand the Safety, Operation, Maintenance and Trouble Shooting information contained in the Operator's Manual.

PRODUCTS

FORESTRY

Logging trailers, straight and drop frames
Hydraulic & air detachable goosenecks
B-Train loggers
Jeeps
Tag-a-longs

GENERAL FREIGHT

Equipment trailers
Hydraulic & Air Detachable Goosenecks
Highway Drop Decks
Highway Flatbeds
B-Train Flatbeds
Pony Trailer

CONSTRUCTION

Low bed equipment trailers
Detachable & fixed goosenecks
Hydraulic & air detachable goosenecks
Tag-a-long trailers, tilting & non-tilting decks
Dump trailers
Jeeps
Boosters
Live Bottom trailers

HYDRO/TELEPHONE

Cable Reel trailers

SPECIAL ORDER TRAILERS

Nuclear Waste
Generator Trailers
Wagon Type Trailers
Military Trailers
Specialty Trailers for offshore products

OIL & GAS

Oilfield trailers
Equipment trailers
Oilfield jeeps / Oilfield hydraulics
Hydraulic goosenecks
Scissornecks
Tag-a-longs

PAVING & RECOVERY

Aggregate Screeners
Hydraulic & air detachable goosenecks
Equipment trailers
Tag-a-longs
Dump Trailer
Live Bottom trailers

SNOW & ICE

A/S Dump Sanders
A/S U-Body Dump Sanders

BWS COMPANY HISTORY

BWS Trailers are engineered, designed and manufactured in Centreville, New Brunswick. It is a family owned and managed business that is dedicated and committed to delivering outstanding value. Our success is built on thinking like the customer and producing trailers that can be relied on year after year without fail.

Since 1967, we have gained and maintained the trust and respect of experienced customers who work in the oil fields, construction, equipment and machinery moving, forestry, road building, paving and private contracting industries.

Originally BWS manufactured custom trailers with a focus on forestry and agriculture. Having built a solid reputation in this rough off-road industry and operating in the tough Canadian environment, BWS continues today to manufacture trailers that are designed to meet the customers' expectations in the environments in which they operate. The units are designed to go to work and stay at work.

BWS has expanded its product line into areas where it can continue to provide high quality solutions that deliver value.

The employees of BWS are a dedicated workforce with a "craftsman" mentality. Many of its senior people have past experience operating trailers and equipment and this has resulted in their philosophy of putting themselves in the shoes of their customers. BWS relies heavily on feedback from both their dealers and their customers. They build what performs, not just what sells and that is what has contributed to their significant growth throughout North America over the last several years.





CERTIFIED
CSA W47.1



QUALITY POLICY

BWS Manufacturing is totally committed to understanding and meeting the quality needs and expectations of all our customers. Our company has a proud reputation for delivering quality equipment and components.

BWS strives for continuous improvement of our product and meeting the objectives of the company. We are also committed to the continuous improvement of our quality management system to insure its suitability to meet all company, customer, regulatory, legal and ISO requirements.

The entire BWS team will adhere to the spirit and intent of our quality policy, as well as the directives of this quality assurance manual and its supporting quality system documentation. We will continue to aggressively strive to insure that customer satisfaction is achieved at all times, and in all things.

A handwritten signature in black ink.

Hugo. St-Cyr
CEO

A handwritten signature in black ink.

Randy McDougall
COO



COMPLIANCE PLATE

The compliance plate is located on the road side of the trailer frame. The National Safety Mark (NSM) verifies compliance with all applicable Canadian Motor Vehicle Safety Standards (CMVSS) and/or American Federal Motor Vehicle Safety Standards (FMVSS), and records the following information.

V.I.N. Vehicle Identification Number

DATE Date of Manufacture

TYPE (TRA/REM) in Canada only

MODEL BWS Trailer Model

G.V.W.R Gross Vehicle Weight Rating is the sum of the trailer weight and the allowable trailer load.

G.A.W.R Gross Axle Weight Rating is the lowest capacity of all the individual components in the axle assembly. It reflects the "weakest link" in the entire suspension system, whether it be springs, axles, wheels, rims or tires.

RIM Rim Diameter x Width

TIRE "Outside Diameter"/ "Width" R "Inside Diameter"

PRESSURE COLD Cold tire inflation pressure in psi (US) / kPa and psi (Can.)

It is the practice of BWS to use maximum pressure for tire inflation.

NSM BWS has been assigned a registration number and has been authorized to use the NSM on their products. The NSM signifies conformance with the CMVSS set by Transport Canada.

TAG COMPLIANCE PLATE

0

| MANUFACTURED BY / FABRIQUÉ PAR: | | | TYPE OF VEHICLE / TYPE DE VÉHICULE: | | | | TRA / REM | |  | |
|---|----|----|-------------------------------------|-----------|-------------|-------|-----------|--|--|--|
| BWS MANUFACTURING | | | MODEL / MODÈLE: | 0 | | | | | | |
| CENTREVILLE NEW/NOUVEAU BRUNSWICK CANADA | | | GVWR / PNBV: | 0 KG | | 0 LB | | | | |
| | | | TARE: | 0 KG | | 0 LB | | | | |
| | | | DOM / DDF: | 0 M/M | | 0 Y/A | | | | |
| | | | VIN / NIV: | 0 | | | | | | |
| GAWR / PNBE | | | RIM / JANTE | | TIRE / PNEU | | | COLD INFLATED PRESSURE / PRESS. DE GONFLÉ À FROID | | |
| POSITION | KG | LB | DIMENSION | DIMENSION | S/S | D/J | KPA | PSI / LPC | | |
| FR/AV | 0 | 0 | 0 | 0 | | | 0 | 0 | | |
| INT 1: | | | | | | | | | | |
| INT 2: | | | | | | | | | | |
| RR/AR | | | | | | | | | | |
| THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FMVSS AND CANADIAN CMVSS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. | | | | | | | | | | |
| CE VÉHICULE SE CONFORME A TOUS LES ÉTATS-UNIS APPLICABLES FMVSS ET CMVSS CANADIEN EN EFFET LA DATE DE LA FABRICATION MONTRÉE CI-DESSUS. | | | | | | | | | | |



GREASE FITTINGS

Grease fittings are located on the rear of the trailer in the center of the webs. They provide easy maintenance for lubrication of the components on the trailer.

GREASE AT 2500 MILE INTERVALS & PRIOR TO EXTENDED STORAGE

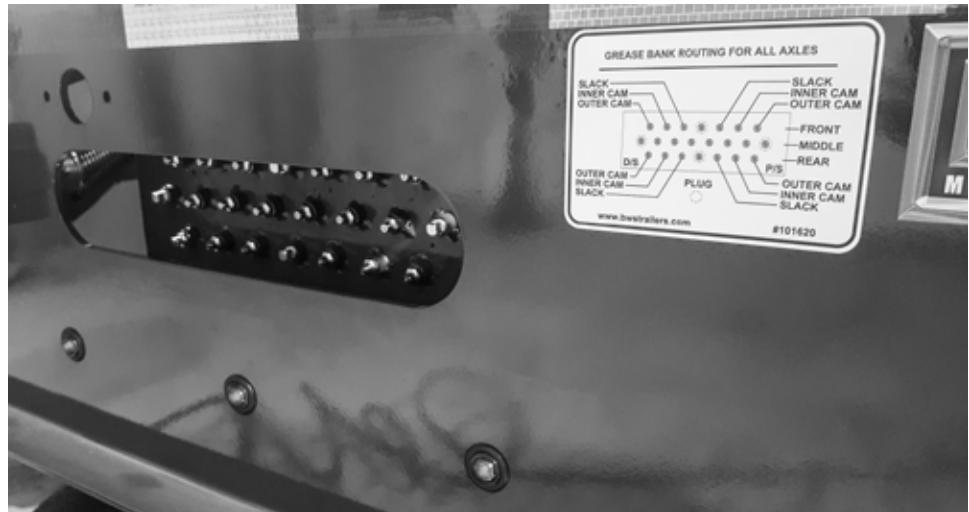


Figure 1: Rear skirt access
BWS Grease fitting
Part Number 40957630



Figure 2: Hose connections at rear of fittings

RIDE HEIGHT CONTROL

The ride height control is located on the center axle cavity of the trailer & is responsible for adjusting the desired ride height of the trailer.

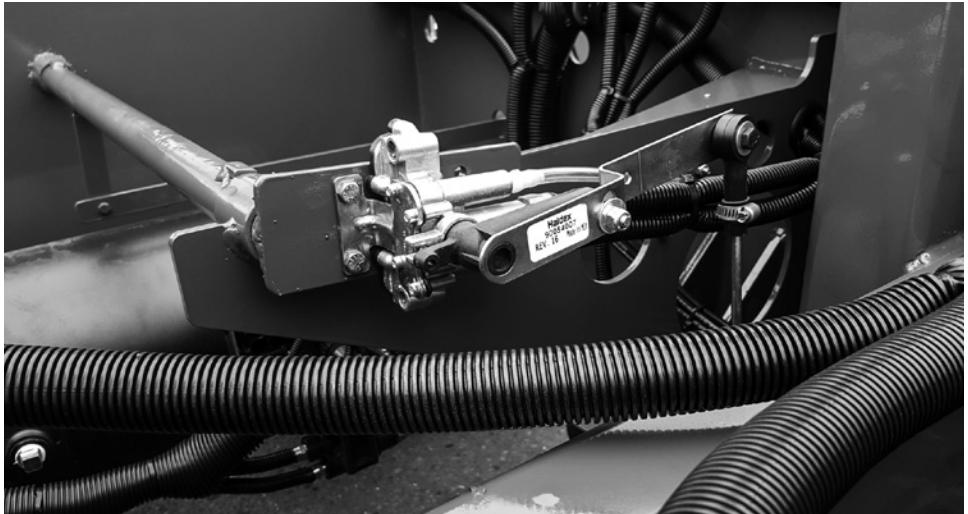


Figure 3: Air ride assembly (close)



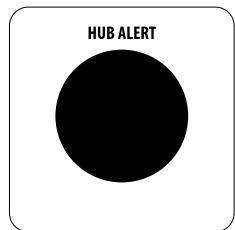
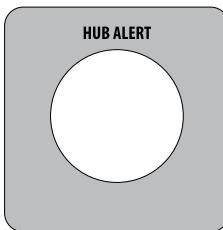
Figure 5: Air ride control bracket

HUB ALERT™

HEAT SENSING LABELS
IDENTIFY POTENTIAL BRAKE, BEARING OR SEAL
ISSUES BEFORE THEY CAUSE COSTLY REPAIRS!

THE NORMAL OPERATING
TEMPERATURE OF HUB/HUBCAP
GREASE OR OIL SHOULD NOT EXCEED
225°F (107°C).

- HUB ALERT™ will alert you to above normal wheel end operating temperature!
-
- HUB ALERT™ heat sensing label will turn **BLACK** when hub/hubcap surface temperature reaches 250°F (121°C).
-
- HUB ALERT™ indicates the need for a more detailed inspection of the overheating wheel end.
-
- New HUB ALERT™ label is applied to the hub/hubcap after resolving overheating issues



HUBOMETER

The Hubometer is a device mounted on the axle (or center of wheel) of the trailer that measures the distance traveled.



Figure 7: Hubometer

DUMP VALVE

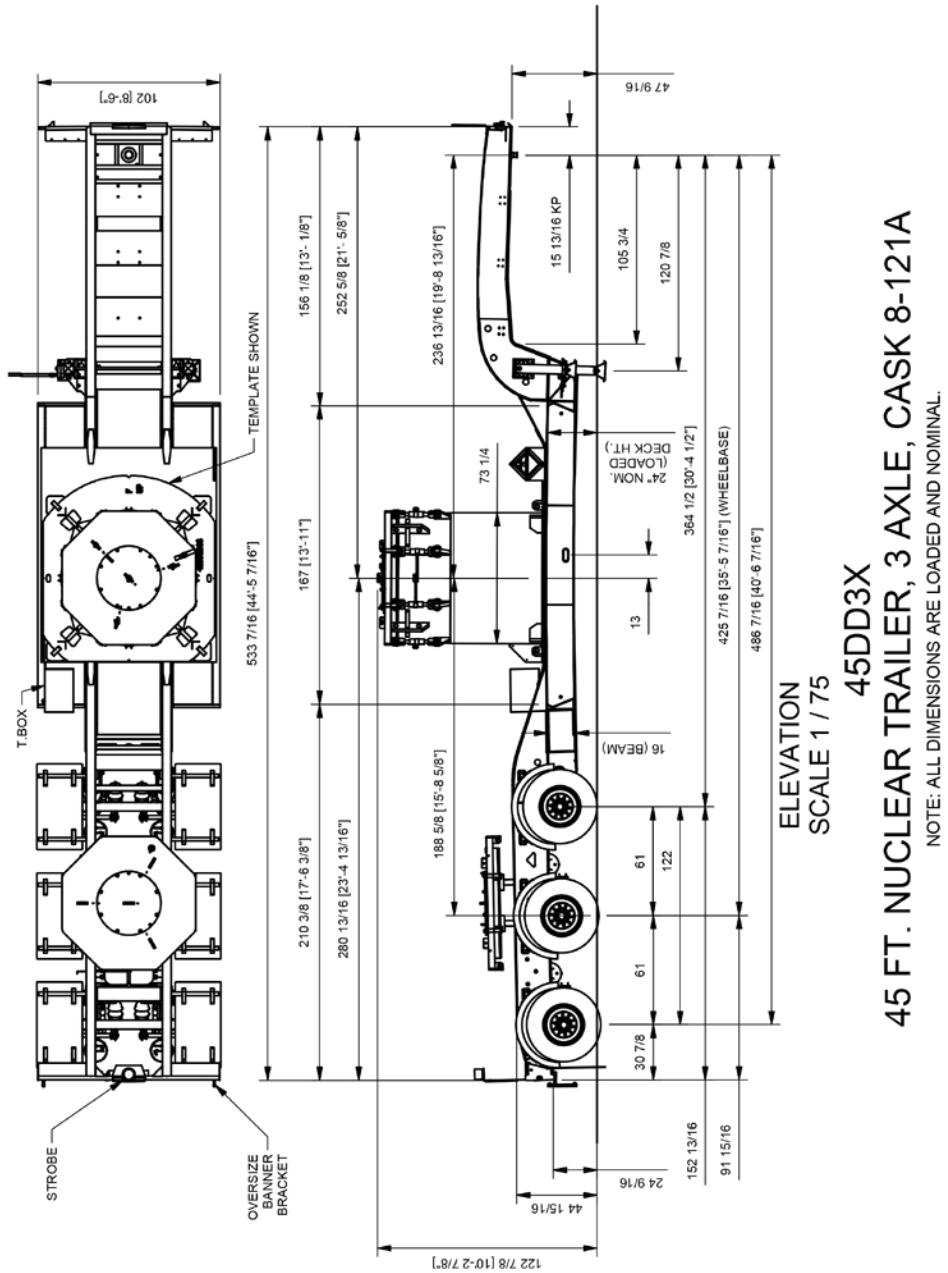
The Air Suspension Dump valve offers a simple method for quick dumping of the air suspension on the trailer.



Figure 7: Suspension air pressure

PROMOTIONAL DRAWING

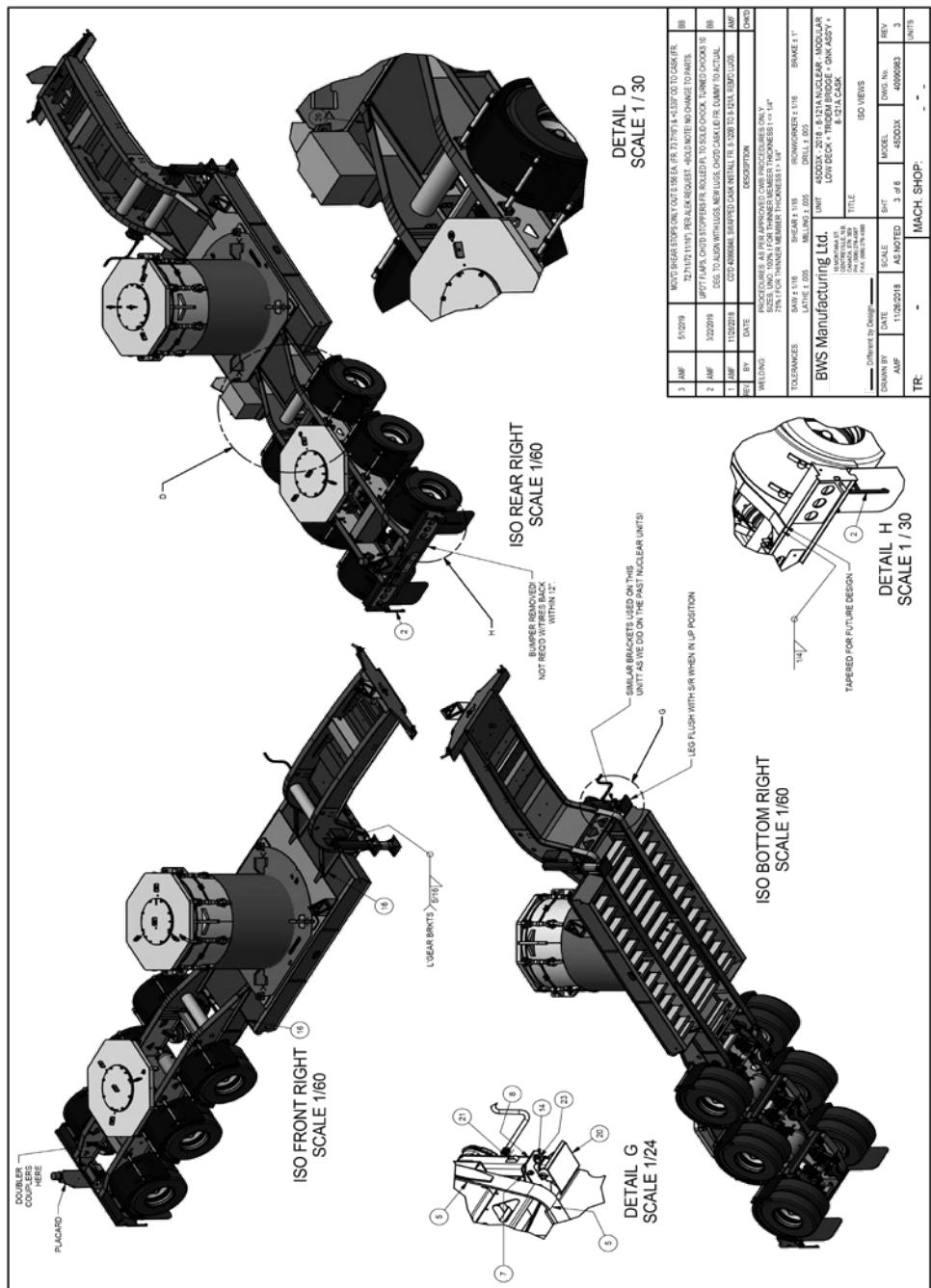
45DD3X 40990983 REV. 4



MAIN ASSEMBLY CONTINUED

3/6

45DD3X 40990983 REV. 3

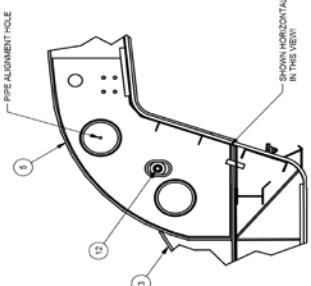


MAIN ASSEMBLY CONTINUED

45DD3X 40990983 REV. 3

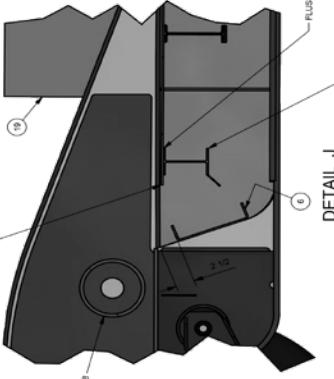
4/6

| Parts List | | | |
|------------|-----|----------------|---|
| ITEM | QTY | STOCK No. | DESCRIPTION |
| 1 | 1 | 45990986 | DECK LUG PLATFROM ASSEMBL A CASK 12'x1A |
| 2 | 2 | 45990985 | OPTIONAL SIGN BANNER HANGER BRKT ASSY. FOR DECK RAIL MOUNT |
| 3 | 3 | 45990989 | 45DD3X - 2016 DECK LUG PLATFROM ASSEMBL A CASK 12'x1A |
| 4 | 1 | 45990970 | 45DD3X - 2016 DECK TO DOORNECK GUSSET ASSY |
| 5 | 1 | 45990985 | 45DD3X - 2016 REAR BRIDGE MAIN ASSEMBLY |
| 6 | 1 | 45990983 | 45DD3X - 2016 DOORNECK ASSY. NON FLIP READY, 46' HEIGHT |
| 7 | 2 | 45990984 | 45DD3X - 2016 DECK ASSY. MODULAR 15'-0" LOW DECK ASSY., MINIUS MESH DECK PROTECTION |
| 8 | 2 | 45990985 | 3.81 50W PLATE |
| 9 | 1 | 45990986 | 15 GA PLATE (STROBE LIGHT BRKT) |
| 10 | 1 | 45990986 | GROUND PLATE, SWFT |
| 11 | 1 | | # 12GA CASK PRIMARY AND SECONDARY LD ASSY |
| 12 | 1 | 4520200 | LANDING GEAR AIR PIPE |
| 13 | 2 | 45990939 | 3/8" 50W AIR LINE |
| 14 | 1 | 32012 | STD AIR LINE |
| 15 | 2 | 55154 | 10.449 IN ALUM DECK PLATE |
| 16 | 4 | 45955230 | 15 ALUM DECK PLATE |
| 17 | 2 | 3418 | 15 ALUMINUM PLATE |
| 18 | 1 | 77853 | GROVE STROBE LIGHT #77853 4" STROBE |
| 19 | 1 | 4520457 | TOOLBOX 16 X 16 X 24 |
| 20 | 1 | L52-3C105-0000 | L52-3C105-0000 12,000 LB |
| 21 | 1 | 30310036 | L'GEAR ASSY. HOLLAND 12,000 LB |
| 22 | 4 | 320133 | BIL. HHR 5.11 DINC. 2 |
| 23 | 4 | 320341 | 5.85 SMC NICKEL NAI |
| 24 | 6 | 320344 | 3.45 SMC NICKEL NAI |
| 25 | 6 | 32124 | Bolt Hex 24-10 DINC. 2 |
| 26 | 2 | 45990982 | FLAT BAR 12 X 1.25 X 100 KSI |
| 27 | 2 | 45990981 | FLAT BAR 12 X 1.25 X 100 KSI |



DETAIL L
SCALE 1/20

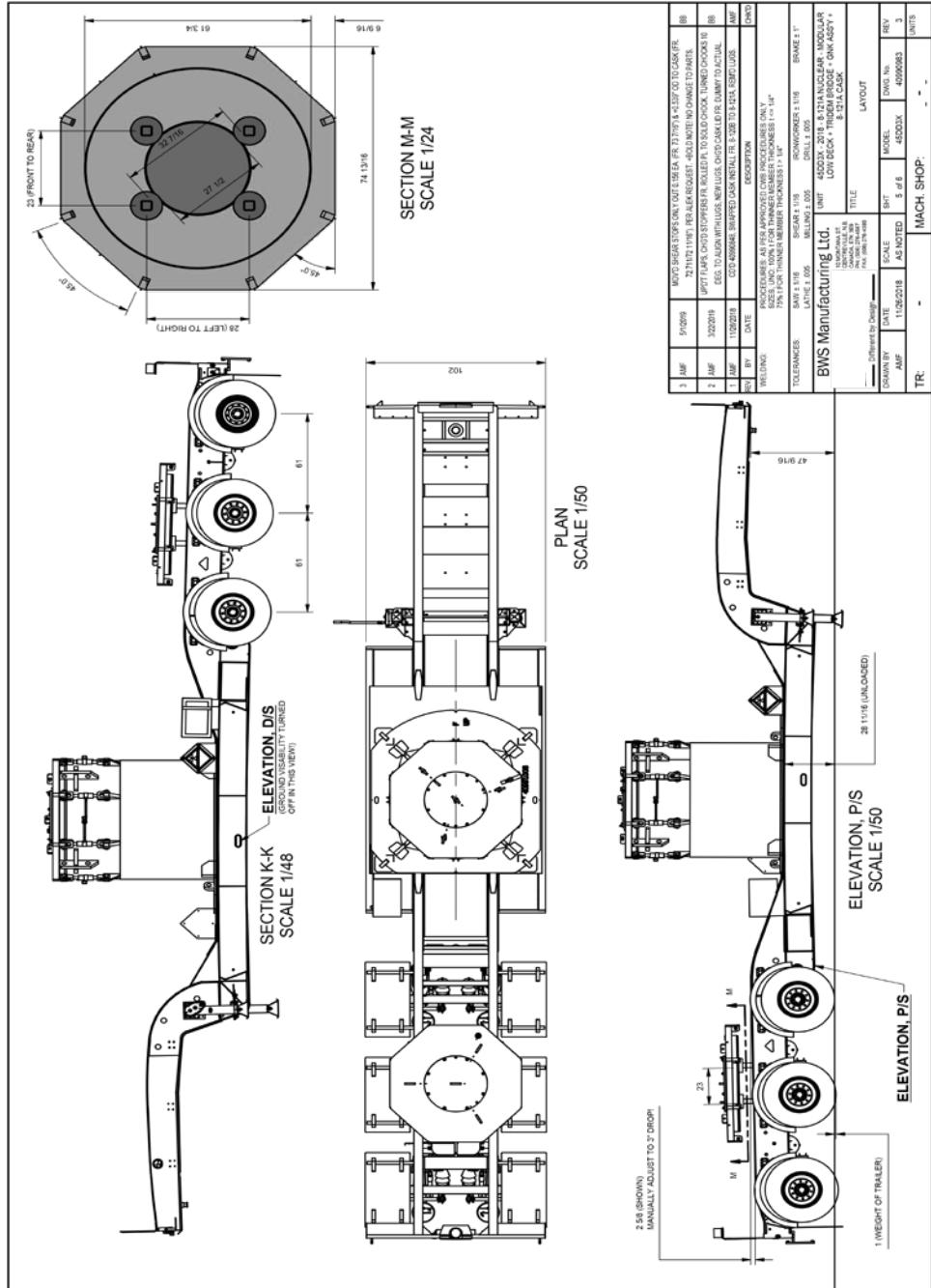
REVIEW ALUMINUM CENTER PLATE
FOR STOP POINT!



MAIN ASSEMBLY CONTINUED

5/6

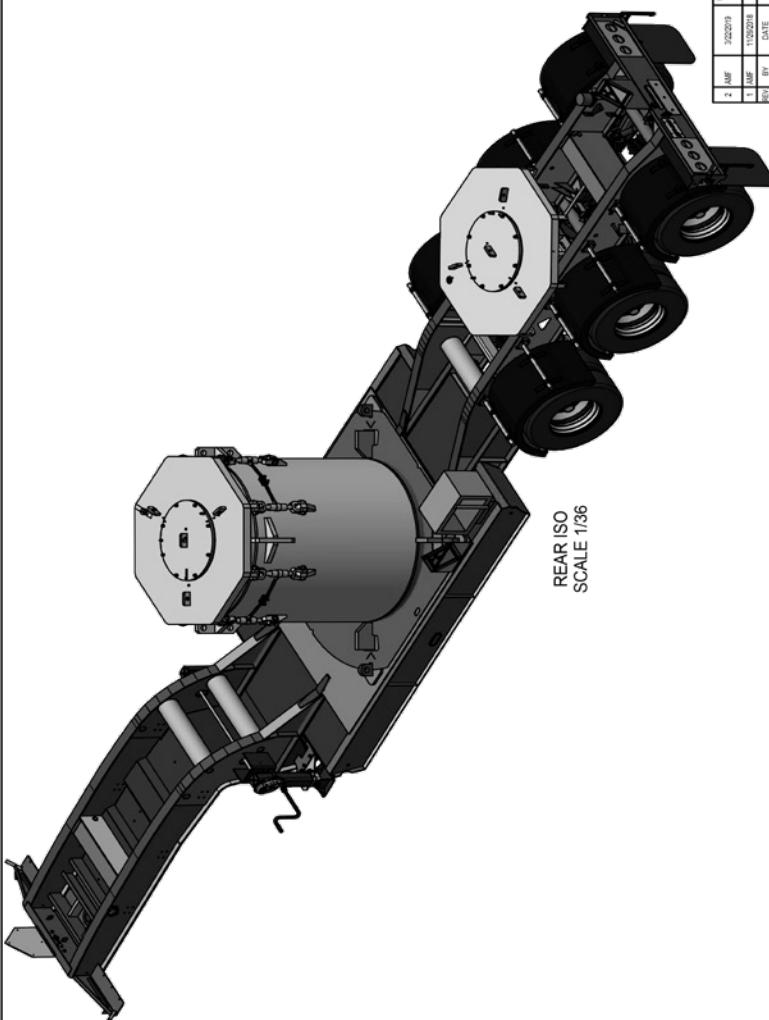
45DD3X 40990983 REV. 3



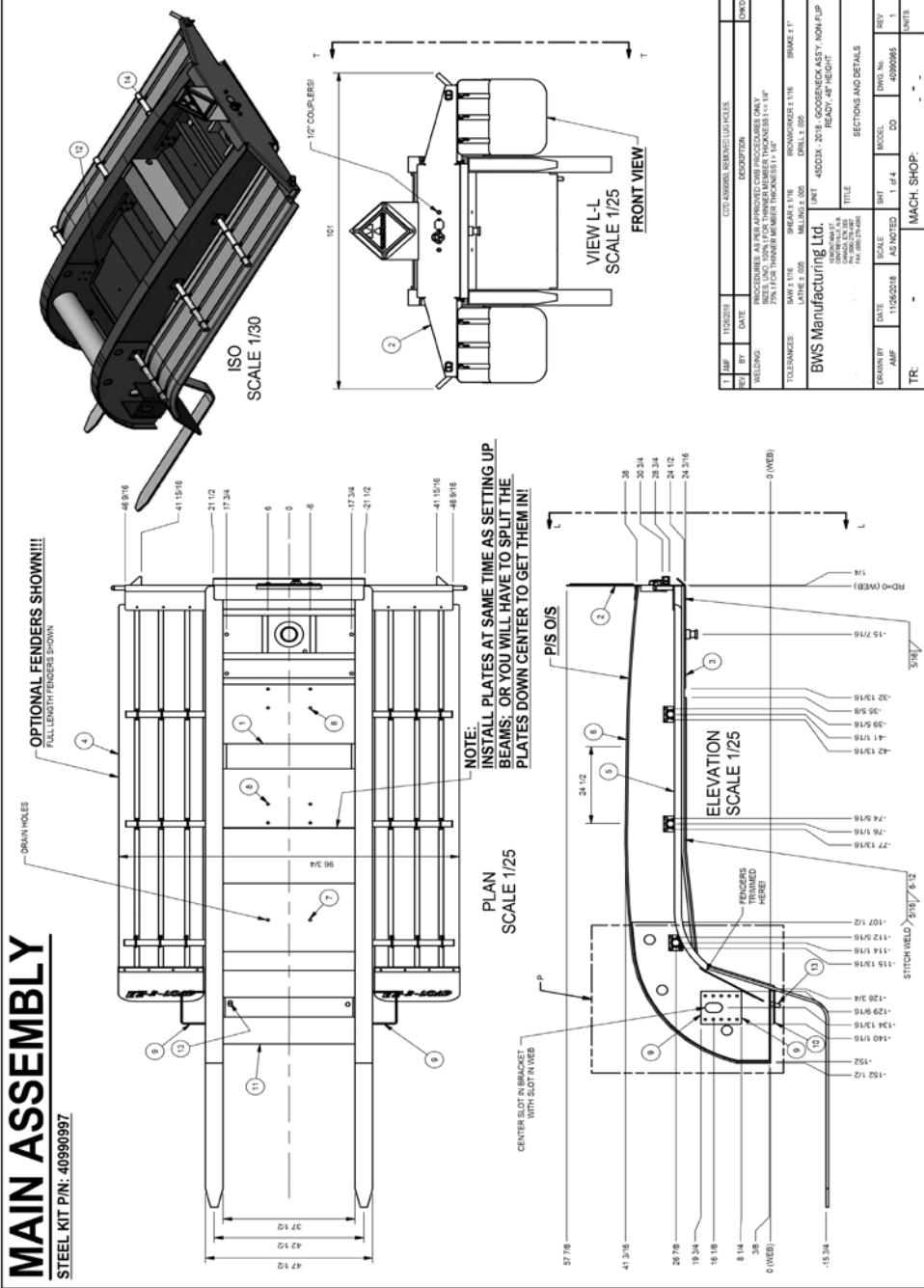
MAIN ASSEMBLY CONTINUED

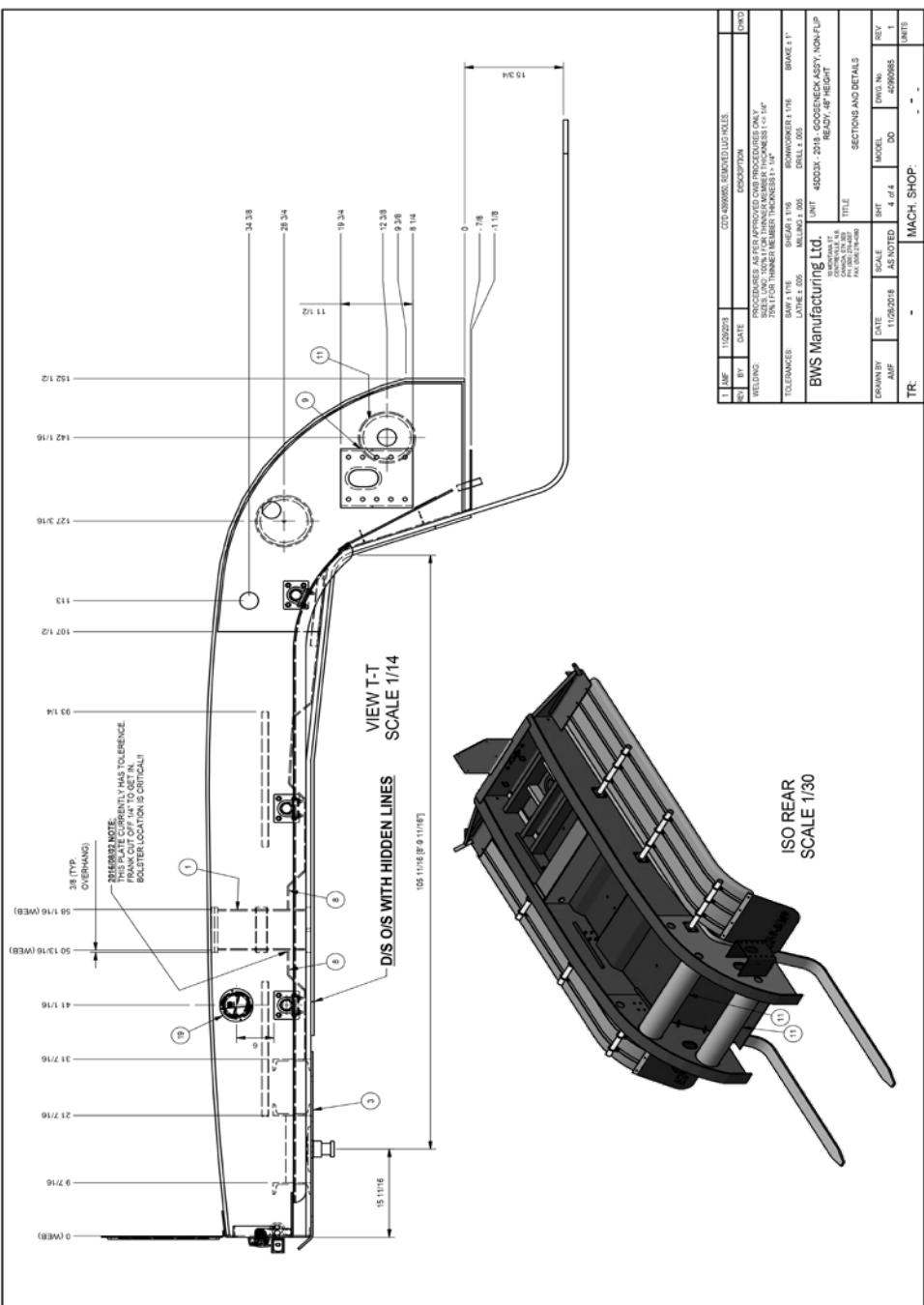
6/6

45DD3X 40990983 REV. 2



| | | | | |
|---|---------------|-------------|---|-----------|
| 1 | LM | 3/2020/3 | UP/FLAPS, CANTILEVER STOPPER SR. BOLLETS A TO SOLID DROCK TUNED DROCK B (S) | |
| 1 | LMF | 11/2020/8 | COTY ARMAMENT SHAPED FLAP ASSEMBLY (TACTICAL) | |
| REV. BY | DATE | | AMF | |
| MELUNO, | | | DESCRIPTION | |
| PROPOSED AS PER APPROVED DBN PROCEDURES ONLY | | | | |
| SIZES UND. 100A FOR PANZER MEISSEI THICKNESS 1 = 1/4" | | | | |
| PIN (TOP) (WHEEL BEARER THICKNESS 1) AF | | | | |
| THICKNESS 1 = 1/4" | | | | |
| BRAKE = 1" | | | | |
| TO LENGTHS: | S A N Y = 176 | BRG44-1-TM3 | BRDG44-1-TM3 | |
| LENSES: | LEN 1 & 200 | LEN 1 & 200 | LEN 1 & 200 | |
| DRIVEN BY: | 1/20/2018 | AS NOTED | SHL | |
| AMF: | | | 6 of 6 | 44502X |
| | | | Dwg. No. | 40990983 |
| | | | REV. | 2 |
| | | | MACH. SHOP: | - |
| TR: | | | PRINTED: | 1/21/2018 |

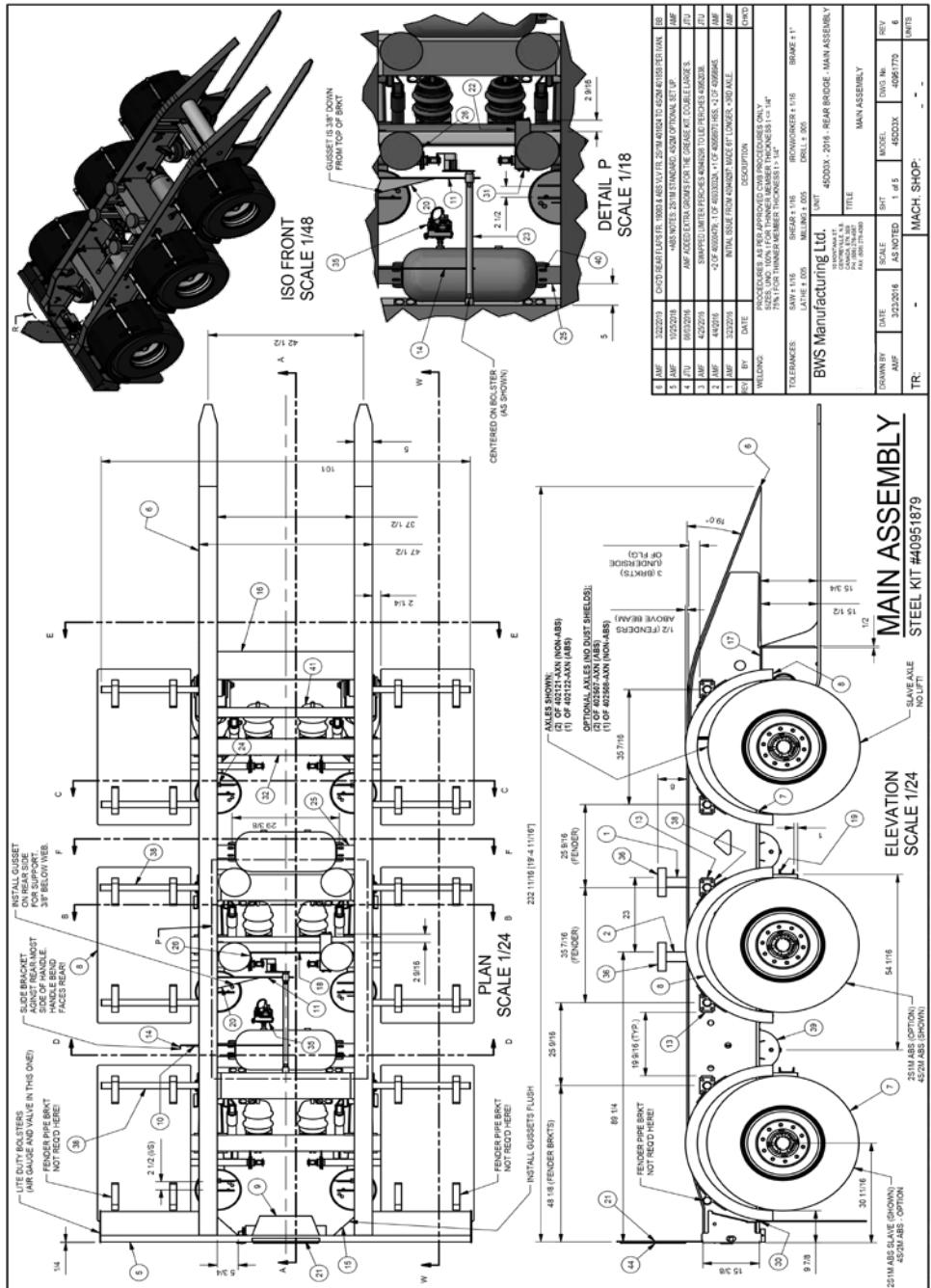


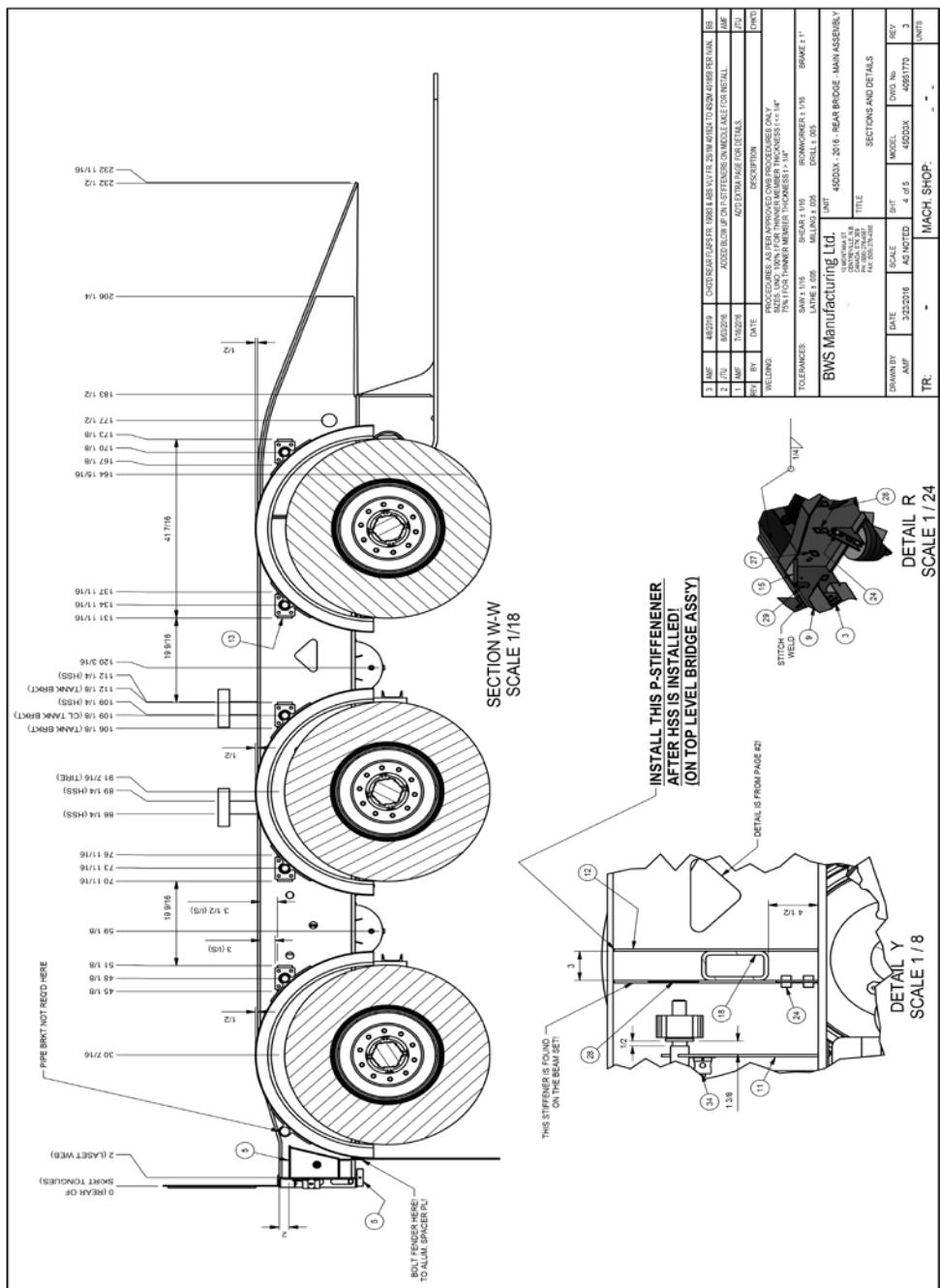


REAR BRIDGE

45DD3X 40951770 REV. 6

1/5

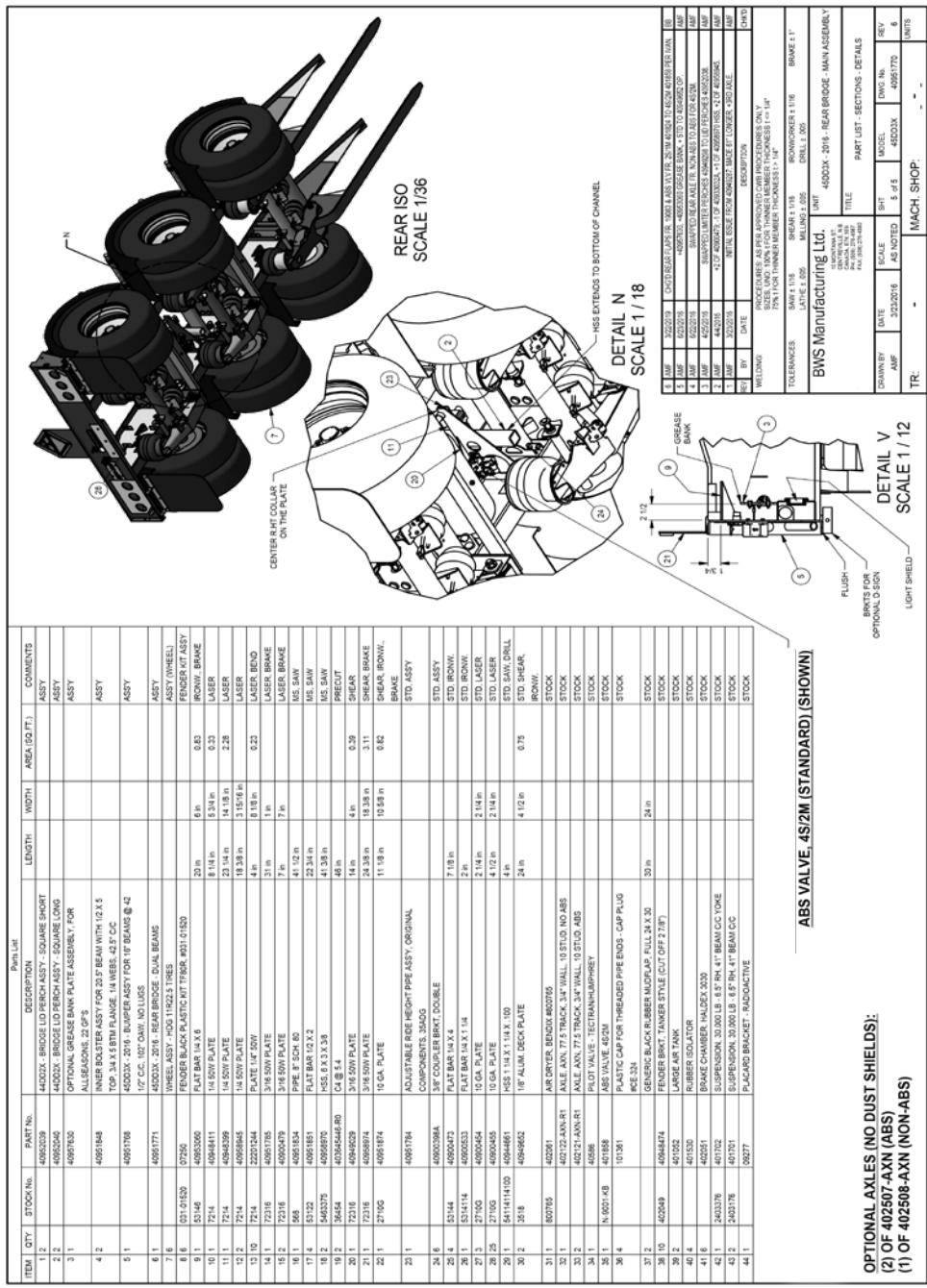




REAR BRIDGE

45DD3X 40951770 REV. 6

5/5

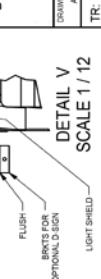


BWS
MANUFACTURING

27

ABS VALVE, 4S/2M (STANDARD) (SHOWN)

- OPTIONAL AXLES (NO DUST SHIELDS):
- (2) OF 402507-XAN (ABS)
- (1) OF 402508-XAN (NON-ABS)



PART LIST - SECTIONS - DETAILS

UNIT: FT
TITLE: REAR BRIDGE - MAIN ASSEMBLY

DRAWING BY DATE SCALE UNIT MODEL DRAW. NO. REV.

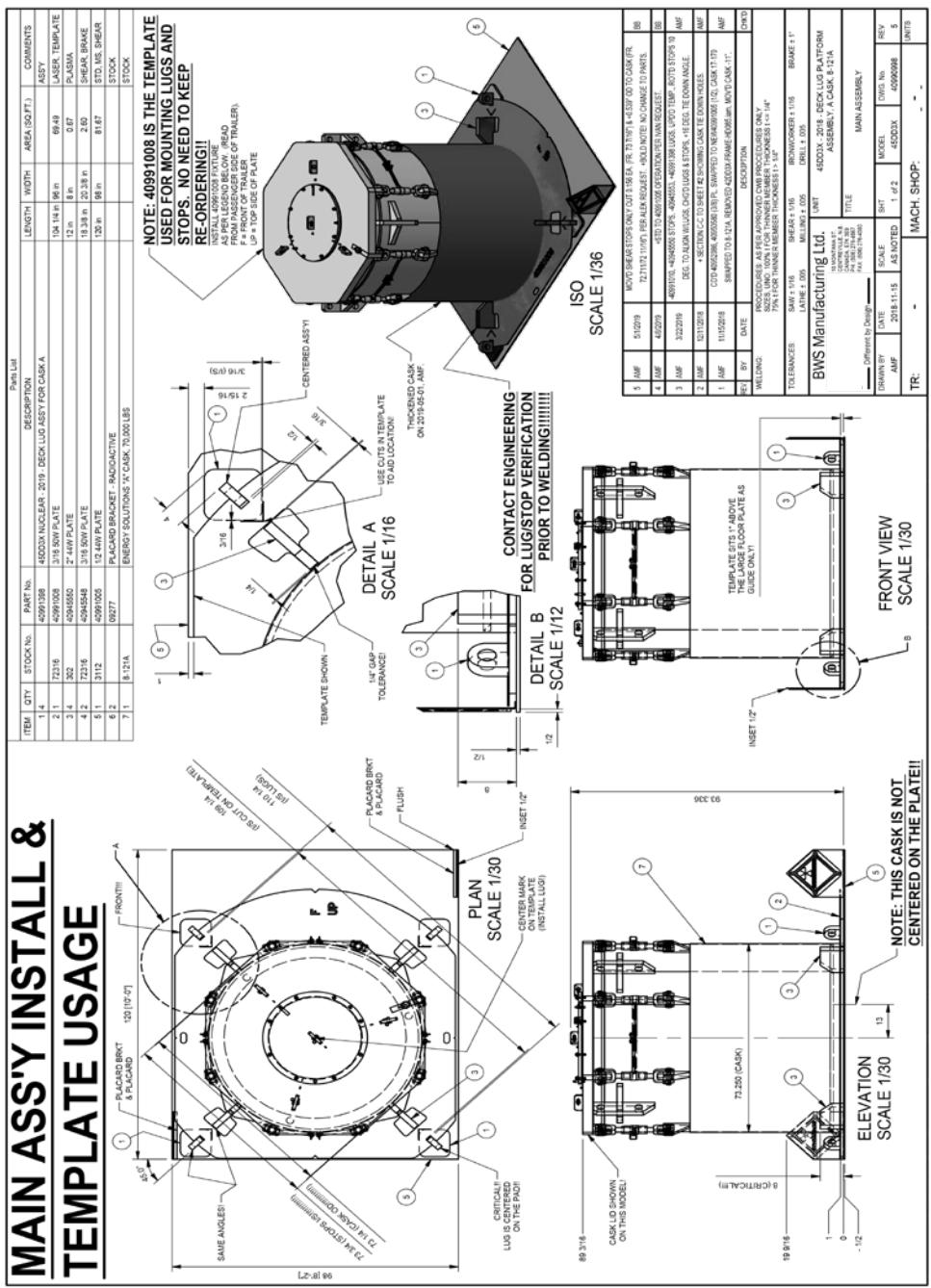
AMF 20/25/16 AGED 5' 6" 46202X 407570

UNITS

CASK DECK LUG LAYOUT

45DD3X 40990998 REV. 5

1/2



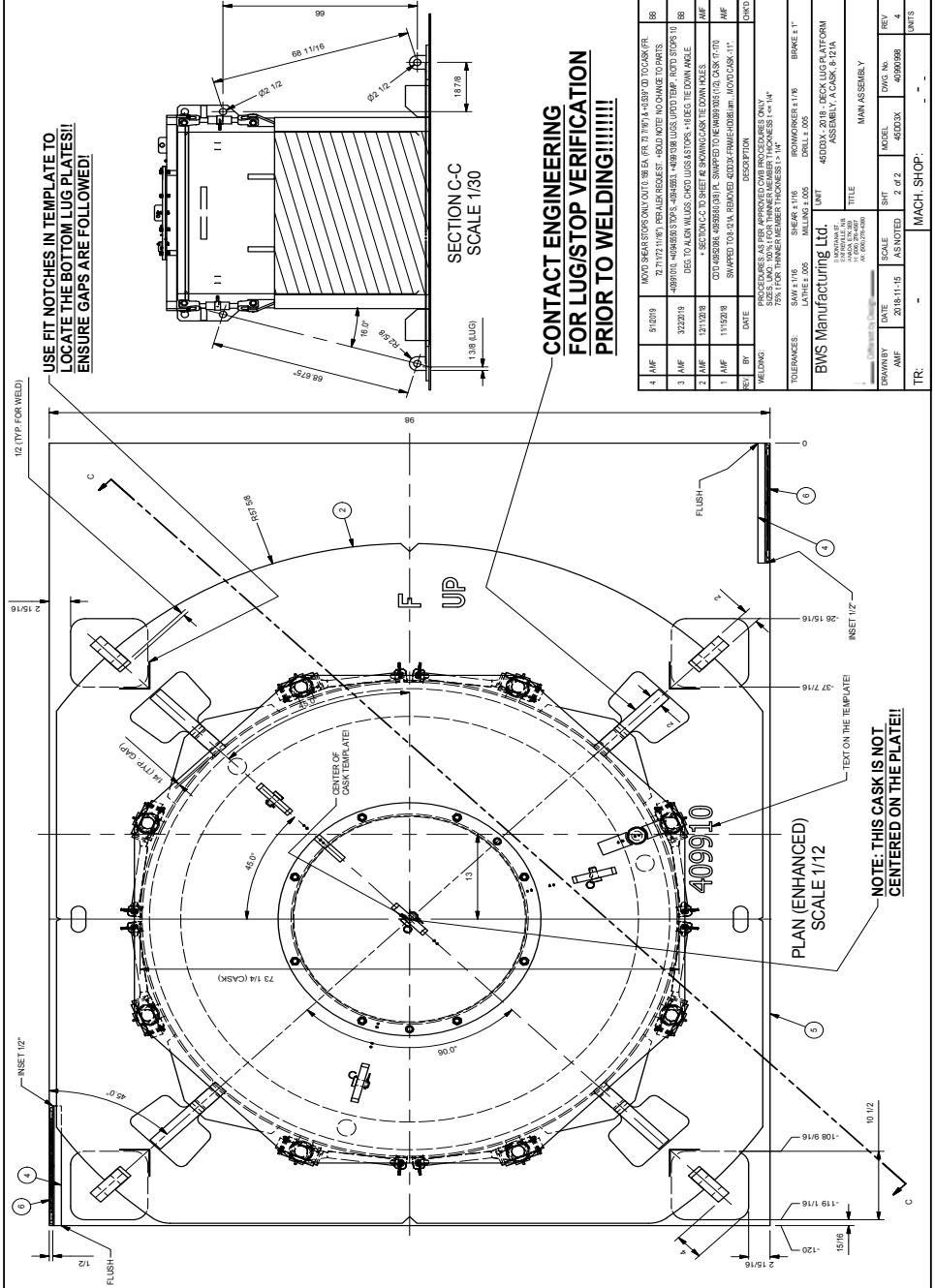
BWS
MANUFACTURING

CASK DECK LUG LAYOUT

45DD3X 40990998 REV. 4

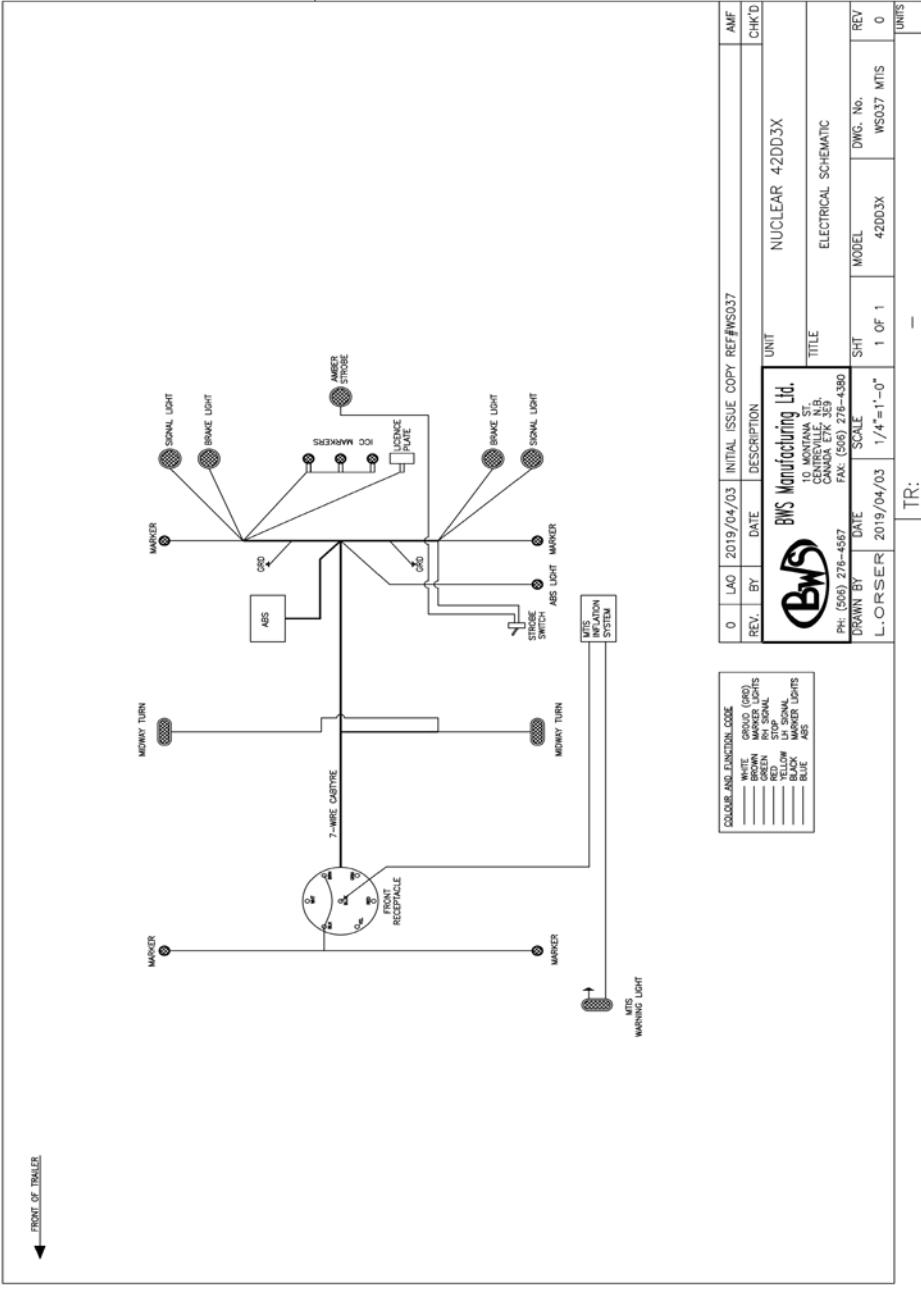
2/2

USE FIT NOTCHES IN TEMPLATE TO
LOCATE THE BOTTOM LUG PLATES!!
ENSURE GAPS ARE FOLLOWED!!



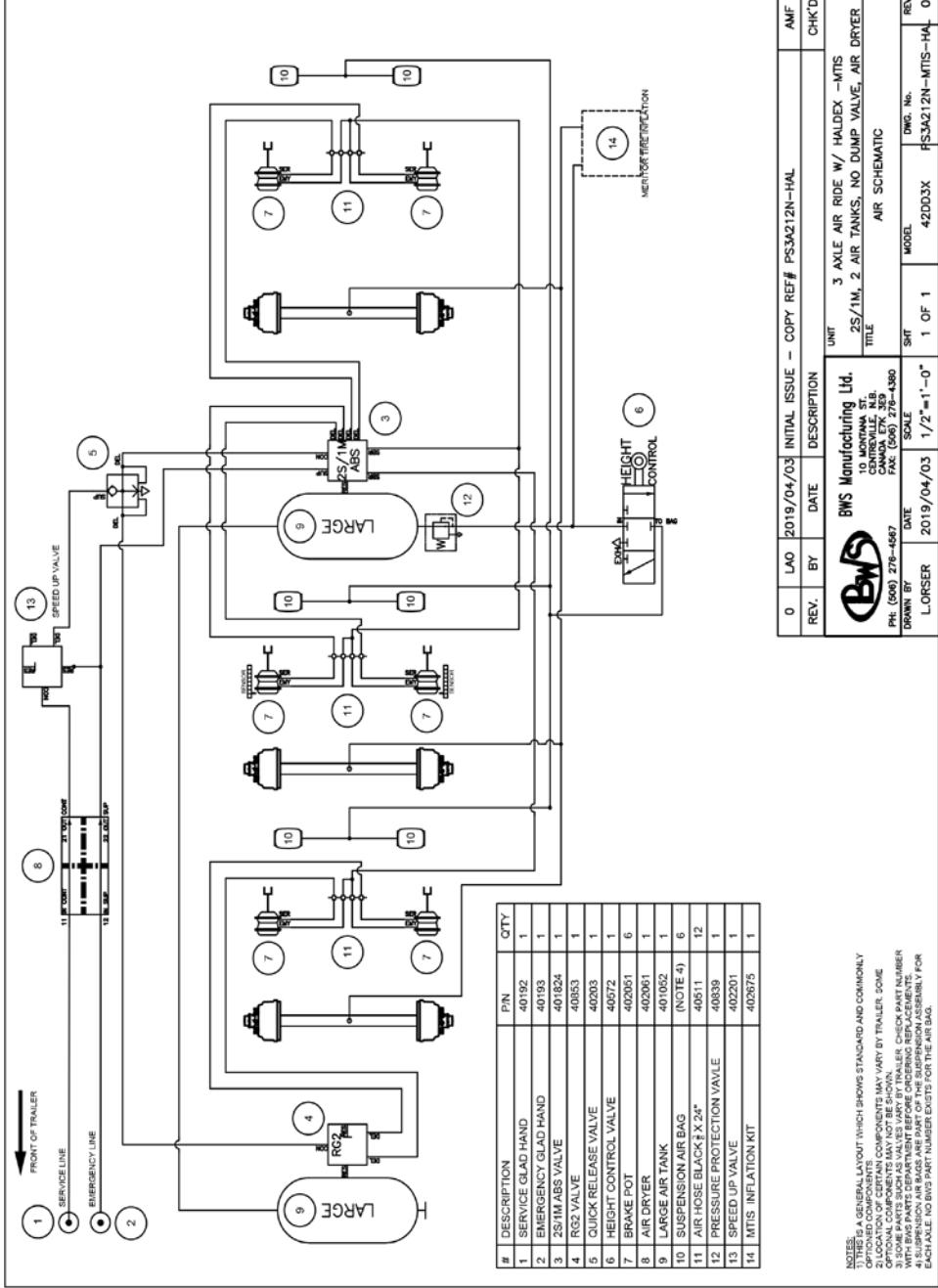
WIRING SCHEMATIC

45DD3X WS037 MTIS REV. 0



AIR SCHEMATIC

45DD3X PS3A212N-MTIS-HAL REV. 0



WARRANTY

BWS Manufacturing Ltd. - Warranty Procedures

FOR ASSISTANCE, PLEASE CALL SERVICE

Monday - Friday

8:00am-5:00pm AST

Toll Free: 1-888-896-5777

Local: 1-506-276-4567

Email: warranty@bwstrailers.com

BWS CONTACT INFORMATION

29 Hawkins Road, Centreville, NB - E7K 1A4

STRUCTURAL & COMPONENT WARRANTIES

Is free from defects in material and workmanship. No warranty what-so-ever on tires or ABS Sensor Alignment.

1 year 'bumper-to-bumper' - 100% Parts and Labour (from the In Service Date)

For more information, contact the nearest BWS Manufacturing Ltd. authorized dealer or visit www.bwstrailers.com



OEM Installed Warranty Claim Form

One claim/work order per claim form

Work Order# Haldex RGA#

Fleet Information:

Fleet: Phone: Date:

Address: City: State: Zip:

Fleet Account Number: Contact:

Vehicle Information:

Make/Model: VIN: Mileage:

In Service Date: Date Repaired: Date of Failure:

Optional Information:

Tire Size: Suspension Type: Speed: Road Surface:

Maneuver: Weather: Other:

Detailed Description of Problem (on ABS/TRS claims, RECORD Active and Stored Fault Codes):

Measure and record push rod travel at 90 PSI for each ABA (automatic brake adjuster) before removal:

Repairs Made:

Parts Removed:

| Part # Removed | Date Code | Part Description | ABS/ECU Configuration | Qty |
|----------------------|----------------------|----------------------|-----------------------|----------------------|
| <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> |
| <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> |
| <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> |
| <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> | <input type="text"/> |

Ship warranty parts pre-paid to Haldex. Container must be clearly marked with the RGA number on the outside of the container

All incomplete claims will be returned

All claims must be submitted within 30 days of repair date
Call 1-877-442-5339 or email haldexwarrantyusa@haldex.com

Ship to: Haldex

Warranty Department
10930 N. Pomona Ave.
Kansas City, MO 64153



HARD WORKING TRAILERS

FOR HARD WORKING PEOPLE



www.bwstrailers.com
toll free 888.896.5777



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