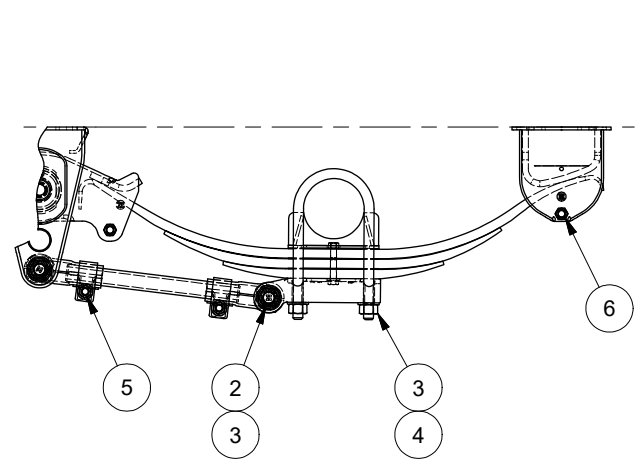
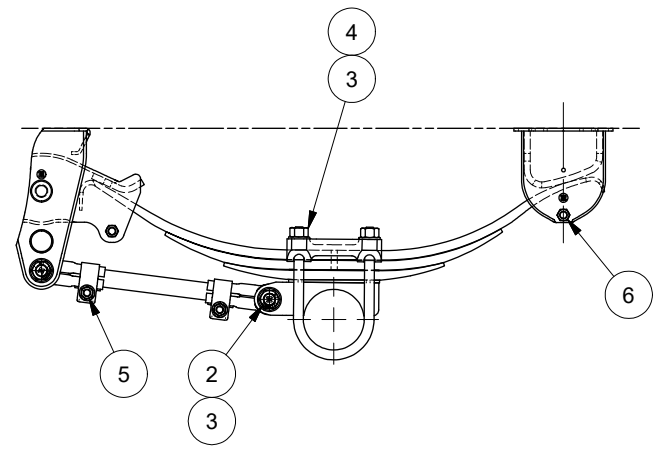


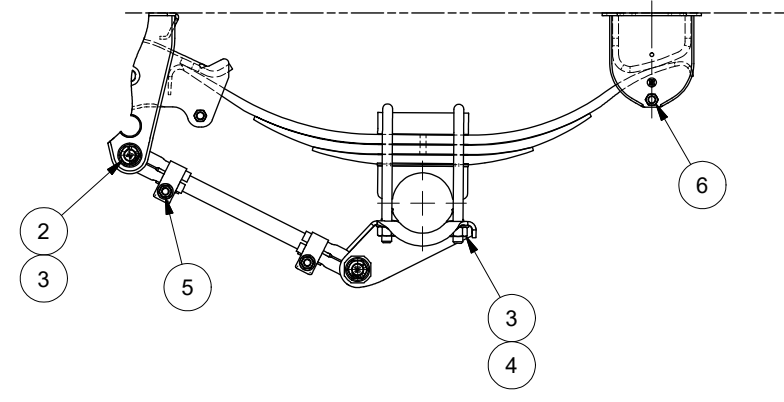
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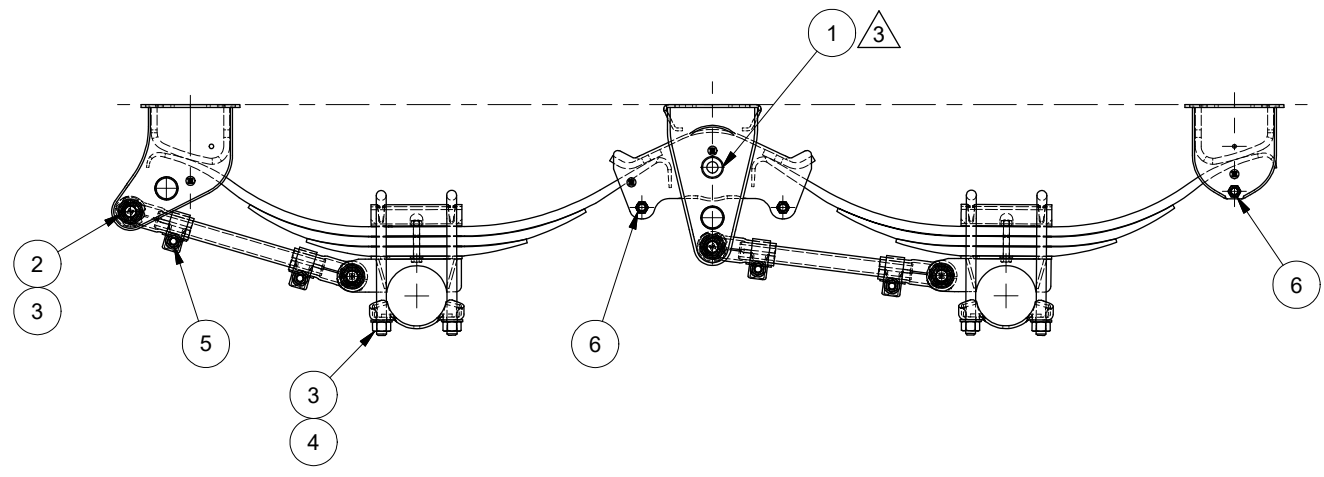
UNDERSLUNG OPTION - ALL AXLES



INVERTED U-BOLT OPTION - ALL AXLES



NO-HOP OPTION - REAR AXLE ONLY  
(REMAINING AXLES ARE OVERSLUNG)



TANDEM AXLE OVERSLUNG

**Ⓑ TORQUE SPECIFICATIONS**

ITEM#	FASTENER	OILED	DRY
1.	1 1/8-7 (9600/9700 ROCKER BOLT)	590-708 lb-ft	790-948 lb-ft
2.	1-14 (97000 RADIUS ROD BOLT)	540-648 lb-ft	720-864 lb-ft
3.	7/8-14 (AXLE U-BOLTS & 9600 RADIUS ROD BOLT)	350-420 lb-ft	470-564 lb-ft
4.	3/4-16 (AXLE U-BOLT)	310-340 lb-ft	420-460 lb-ft
5.	5/8-18 (RADIUS ROD CLAMP BOLT)	130-156 lb-ft	170-204 lb-ft
6.	5/8-18 (SPRING RETAINER BOLT)	35-42 lb-ft	50-60 lb-ft

5. ON STANDARD MODEL SUSPENSIONS HAVING ONE ADJUSTABLE AND ONE NON-ADJUSTABLE TORQUE ARM ON EACH AXLE, INSTALL THE NON-ADJUSTABLE TORQUE ARM ON THE CURB SIDE AND THE ADJUSTABLE TORQUE ARM ON THE ROAD SIDE. ON SUSPENSION MODELS UTILIZING THE "NO-HOP" FEATURE AND WIDESPREAD AXLE SPACINGS, TWO ADJUSTABLE TORQUE ARMS ARE PROVIDED FOR THE REAR AXLE.
4. INSTALL DECAL #16086-01 IN CLEAR VIEW ON THE ROAD SIDE OF THE TRAILER IMMEDIATELY ABOVE THE SUSPENSION.
- ⚠️ NOT REQUIRED IF ROCKER AND HANGER ARE ASSEMBLED AT HUTCHENS.
2. TIGHTEN U-BOLT NUTS IN AN ALTERNATING PATTERN.
1. TO ACHIEVE THE MOST CONSISTENT CLAMP LOADS. LUBRICATE THE THREADS AND TORQUE FASTENERS TO THE OILED SPECIFICATION.

2021109	B	UPDATED THE TORQUE SPECIFICATIONS TO MATCH THE DECAL 16086-01	07/21	JAJ	BWH	RSB
ER NO.	SYM	REVISIONS	DATE	BY	CHK	APPD
DRAWN: DAN		DATE: 10/21/1994	HUTCHENS INDUSTRIES, INC. SPRINGFIELD, MISSOURI			
CHECKED: DC		DATE: 1/9/1995				
APPROVED: RSB		DATE: 1/9/1995				
MFG APPL: MFG		DATE: XX/XX/XX				
ER: 9335		DATE: 1/13/1995	TITLE: <b>INSTALLATION DRAWING</b> <b>FASTENER IDENTIFICATION &amp;</b> <b>TORQUE SPECIFICATIONS</b> 9600 & 9700			
PROJECT OR FILE REFERENCE NO. PROJ.# 923900 REC.# 923900-01		SCALE: D SIZE - 1/8 B SIZE - 1/16	SHEET 1 OF 1	SIZE: D	DRAWING NO.: 17375	REV. B
NEXT ASSY: NEXT		TOLERANCES (UNLESS OTHERWISE SPECIFIED) DECIMAL .X ± .1 DECIMAL .XX ± .06 DECIMAL .XXX ± .030 ANGULAR ± 1° HOLES: .50 DIA AND LESS: ± .007 .51 DIA AND GREATER: ± .01 REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.				

DRAWING NO. 17375 REV. B 1 OF 1